

# Work Order ID 76114

**\*76114\***

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Monday, November 07, 2011 10:34:30 AM

Item ID: D206-628-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Access-Step LH  
 Start Date: 11/7/2011 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 11/8/2011 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference: REWORK

Approvals: Process Plan: MF Date: 11-11-07 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
 Run Start **\*NR1\***  
 Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

150

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D206-628-011 X 2 B 75323

REMOVE D2732-030 AND DISCARD

REPLACE WITH NEW RUBBER CUSHION

*Rep'd 11/10*

160

QC5- Inspect part completeness to step on W/O

0.00

**\*160\***

QC

Memo

0.00

Quality Control

*Sup'd 11/10*

*(X)*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
PN	D206-628-011	CHG	CHG003		
DESC.	Heli-Access-Step LH	STC	SH98-14		
LOT	B75323	STC	SA00500SE		
MODEL	Bell 206A/B	STC			
MADE IN CANADA 02729-1					

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
PN	D206-628-011	CHG	CHG003		
DESC.	Heli-Access-Step LH	STC	SH98-14		
LOT	B75323	STC	SA00500SE		
MODEL	Bell 206A/B	STC			
MADE IN CANADA 02729-1					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 11/7/2011      **Start Qty:** 2.00

\*2\*

**Cust Item ID:**

**Required Date:** 11/8/2011      **Req'd Qty:** 2.00

\*2\*

**Customer:**

**Reference:** REWORK

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

**Insp.  
Stamp**

170

Identify as per dwg & Stock Location:

0.00

\*170\*

### Packaging

## Memo

0.00

## Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

CHG 603  
JG Cor MLJ 11-11-8

Qty      Number      Stamp  
 Pump/20      2

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

## Memo

0.00

## Quality Control

11/11/11

mk  
11-11-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 76114

Parent Item: D206-628-011

Start Date: 11/7/2011

Required Date: 11/8/2011

Parent Item Name: Heli-Access-Step LH

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732 Rubber Extrusion		Manufactured	No				f	491.7100		4			

Location	Loc Qty	Loc Code
ST410	491.71	
70987	488.87	
73759	2.84	

70987

*[Handwritten signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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October-20-11 2:55:31 PM

Work Order ID: 75323

\*75323\*

Parent Item: D206-628-011

\*D206-628-011\*

Parent Item Name: Heli-Access-Step LH

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 2.00

Required Qty: 2.00

D2721-041

Manufactured No

120

Each

0.0000

\*D2721-041\*

206B Step Assembly

D2731-3

Manufactured No

120

Each

28.0000

\*D2731-3\*

Mounting Lug

Location

Loc Qty

Loc Code

ST469

28

47967

5

52329

23

Manufactured No

120

Each

48.0000

D2731-7

\*D2731-7\*

Mounting Lug

Location

Loc Qty

Loc Code

ST468A

48

71860

48

Manufactured No

120

Each

4.0000

D2732-030

\*D2732-030\*

Rubber Cushion

Location

Loc Qty

Loc Code

ST409

4

56515

0

64283

4

Manufactured No

120

Each

34.0000

D3394-041

\*D3394-041\*

Lug Assembly

Location

Loc Qty

Loc Code

ST474

34

73418

34

October-20-11 2:55:31 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## List Lots

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Criteria : All Items All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-628-011 Heli-Access-Step LH	Main Warehouse FG071	75323	10/26/2011	2.0000	QC21	CHG003	
Total:				2.0000			

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W/O:		WORK ORDER CHANGES					
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